



# Porringer Top Tea Table

2010 Project Series

## Project Overview

This video series covers the construction of an 18<sup>th</sup> century style tea table with cabriole legs and a porringer style top. We start with some basic design concepts, and then we go from rough lumber right through to the final finish.

This is a great project for the intermediate woodworker to use to push their skills a little outside of their comfort zone and step outside the box of straight lines into the world of curves. Even if 18<sup>th</sup> century furniture is not your cup of tea, building this piece is a great way to learn all about working with compound curves.



## Project Parts List

<u>Part Description</u>	<u>Material</u>	<u>Qty</u>	<u>Thickness</u>	<u>Width</u>	<u>Length</u>
Legs	12/4 Poplar	4	2 5/8"	2 5/8"	21 1/4"
Knee Blocks	12/4 Poplar	8	1 3/4"	1 3/4"	1 3/4"
Short Aprons	4/4 Poplar	2	3/4"	3 1/2"	9"
Long Aprons	4/4 Poplar	2	3/4"	3 1/2"	16 1/2"
Top	4/4 Poplar	1	3/4"	14"	21"

*Note: Dimensions are as drawn in the plan for a table with finished dimensions of 21" H x 21" W x 14" D and are provided for lumber planning purposes only. Actual dimensions will be determined relatively during construction and will vary based upon the desired finished height of your table. Always rough mill parts oversized.*

## Suggested Hardware List

<u>Item Description</u>	<u>Qty</u>	<u>Source</u>
#8 x 1 1/4" Round Head Screw	8	Hardware Store

*Note: Listed hardware and sources are suggestions only. Feel free to substitute as desired.*



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## **Suggested Tools**

### **Saws**

Hand Saw, 20-28", 5-7 PPI, Rip  
Hand Saw, 20-28", 8-12 PPI, Crosscut  
Backsaw, 12-16", 10-14 PPI, Hybrid or Rip  
Turning or Coping Saw

### **Chisels**

Mortise Chisel, ¼" or ⅜"  
Bench Chisels, ½" & 1"

### **Boring Tools**

Bit Brace  
Auger Bit, #4, #5, or #6  
Hand Drill  
Hand Drill Bit (sized for your screws)

### **Other Tools**

Wooden Mallet  
Glue Brush & Hide Glue (hot or liquid)  
Card Scraper  
Screwdriver

### **Hand Planes**

Jack Plane, 14-18"  
Jointer Plane, 22-24"

### **Layout Tools**

Folding Rule, 2-3'  
Try Square, 12"  
Dividers  
Marking & Mortising Gauge  
Marking Knife  
Winding Sticks  
Pencil

### **Shaping Tools**

Smooth Cut Cabinet Rasp  
Smooth Cut Cabinet File

### **Optional Tools**

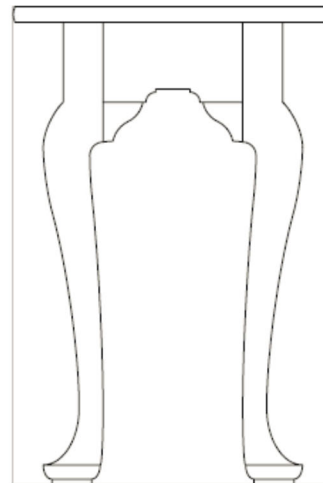
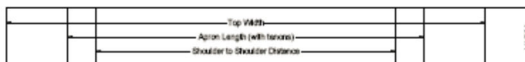
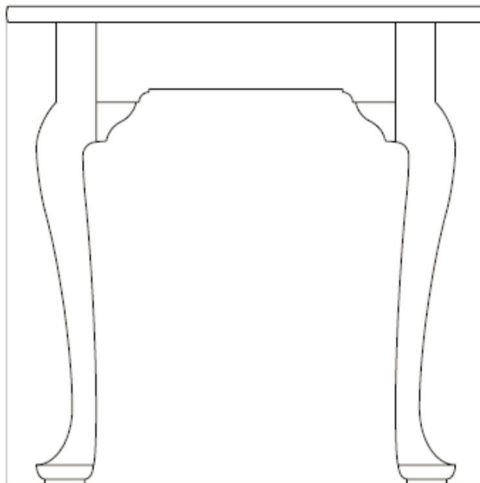
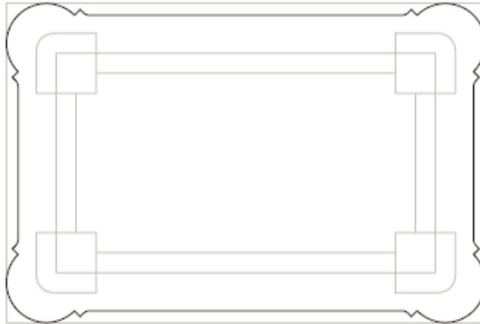
Backsaw, 12-16", 10-14 PPI, Crosscut  
Spokeshave  
In-cannel Gouge, ¾" or 1"  
Smooth Plane, 7-9"  
Skew Rabbet Plane  
Carving Gouge (½", #5 or #6 sweep)

*Note: Listed tools are suggestions only. Feel free to substitute as desired.*



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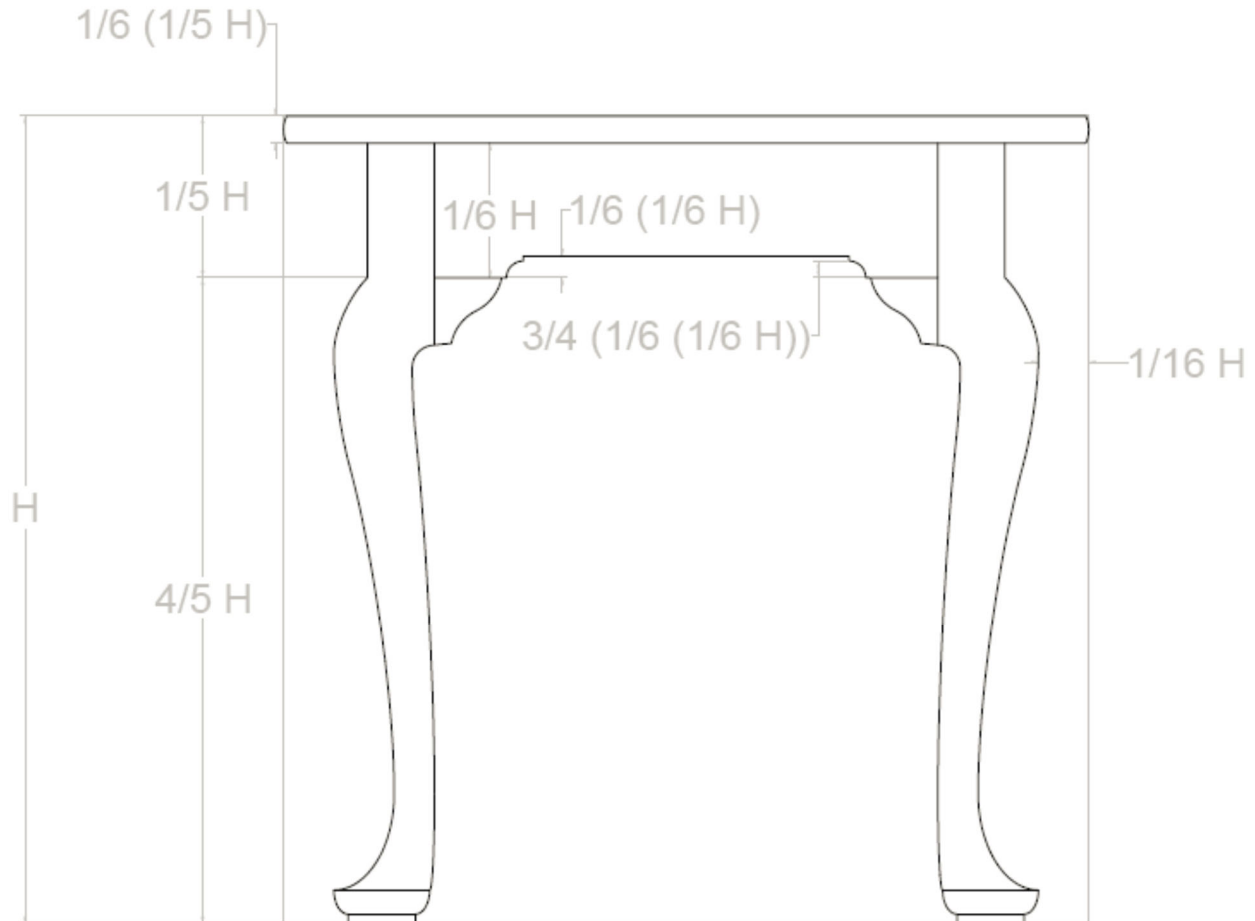


- Front proportions are 1:1
- Side proportions are 2:3
- Top proportions are 3:2



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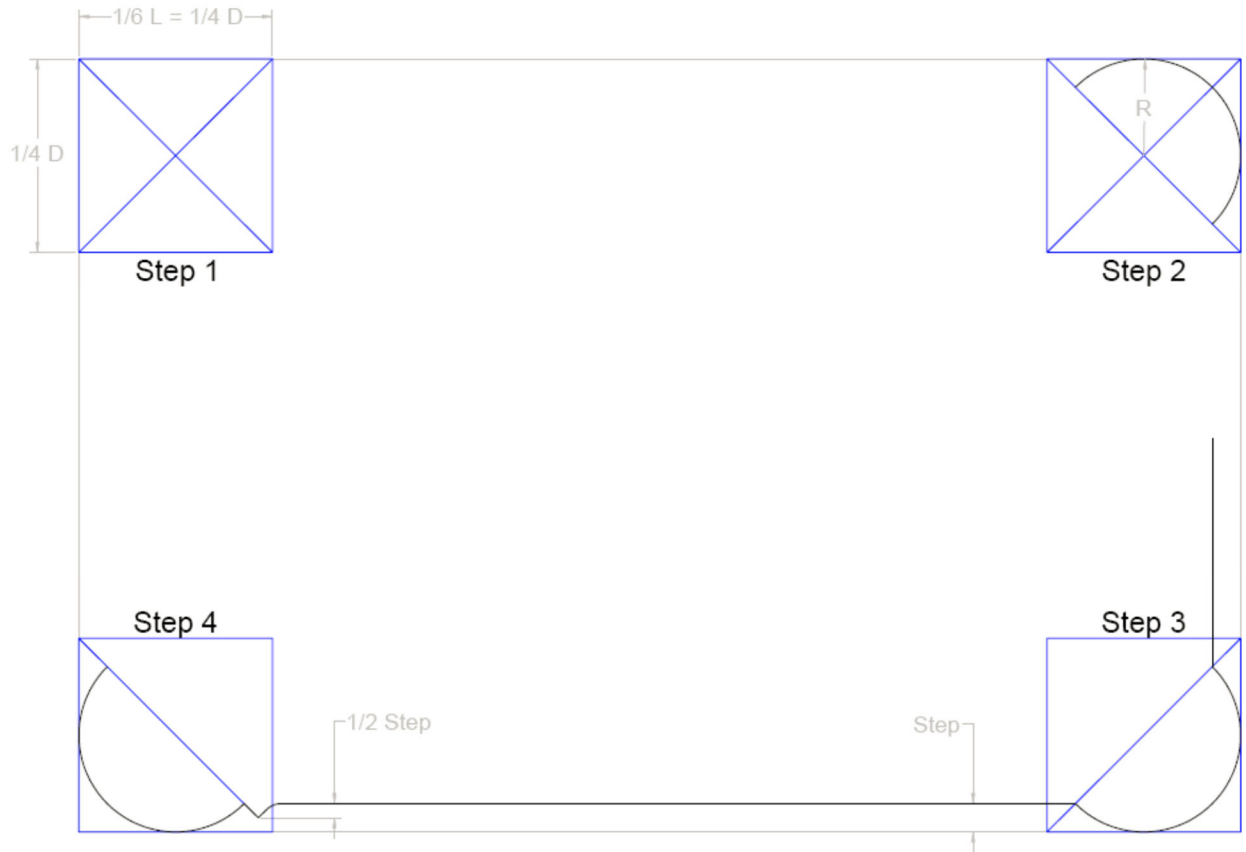


- Bottom of apron is located  $\frac{4}{5}$  of total height from the floor.
- Top thickness is  $\frac{1}{6}$  of the space above the bottom of the apron [i.e.  $\frac{1}{30}H$ ].
- Height of the apron is  $\frac{5}{6}$  of the space above the bottom of the apron [i.e.  $\frac{1}{6}H$ ].
- Height of the cove & fillet on the apron is  $\frac{1}{6}$  of the apron height [i.e.  $\frac{1}{36}H$ ].
- Height of the cove on the apron is  $\frac{3}{4}$  the height of the combined cove & fillet [i.e.  $\frac{1}{48}H$ ].
- Total top projection (overhang past knee on both sides) is  $\frac{1}{8}$  of total table height [i.e.  $\frac{1}{16}H$  on each side].



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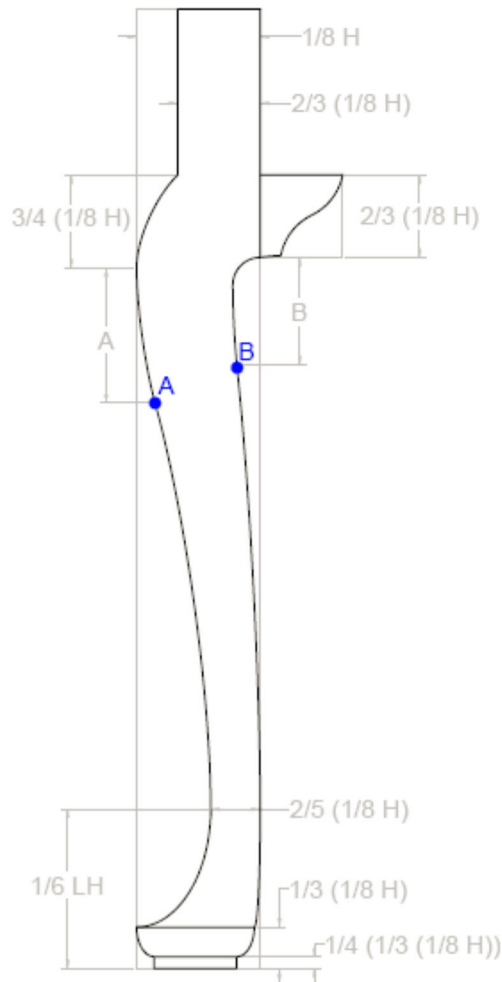


- Porringer corners are defined by a square  $\frac{1}{4}$  of the top depth by  $\frac{1}{6}$  of the top width [Step 1].
- Semi-circular corners have a radius tangent to the sides of the square [Step 2].
- Amount of step back defined by the intersection of the semi-circle with the diagonal of the square [Step 3].
- "Points" defined by the intersection of a line  $\frac{1}{2}$  step distance from the step back and the diagonal of the square [Step 4].

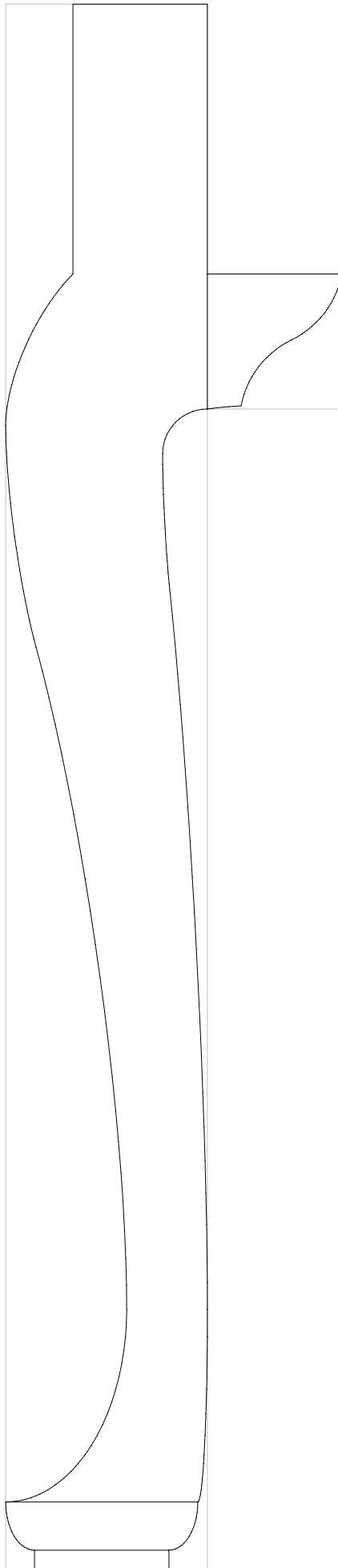


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- Width of leg stock (knee thickness and foot diameter) is  $1/8$  total table height.
- Width of leg block is  $2/3$  the thickness of leg stock.
- Peak of the knee is a distance equal to  $3/4$  the knee thickness from the bottom of the apron.
- The ankle is a distance equal to  $1/6$  of the leg height from the floor.
- The ankle thickness is  $2/5$  of the knee thickness.
- The height of the foot is  $1/3$  of the foot diameter.
- The height of the pad is  $1/4$  of the height of the foot.
- The outside inflection point (A) is  $1/4$  of the distance from the peak of the knee to the ankle.
- The inside inflection point (B) is  $1/5$  of the distance from the bottom of the knee block to the ankle.
- The knee block height and width are the same as the leg block width.



Leg template is 1/2 scale for a table with dimensions of 21" H x 21" W x 14" D

